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ABSTRACT

The importance of the spreading capacity of the suppository base in the rectal ampulla makes it important to determine dynamic viscosity of lipophilic excipients and to characterize the changes in their rheological properties caused by the addition of other We evaluated the influence of colloidal silica (Aerosil R 972), Span 80 and sodium valproate on the excipients Witepsol H-15 and Suppocire AS2. Subsequent analyses in rabbits established the correlation between viscosity of the suppository mass after melting and the release and absorption of drugs administered rectally. The results show that excipients with initially dilating flow subsequently showed plastic characteristics, with marked thixotropy and increased viscosity which delayed release and absorption.

INTRODUCTION

The viscosity of a suppository excipient upon melting or dissolving in the rectal ampulla is one of the factors involved in the release and absorption of the drug, and is affected by active technological coadjuvants added sedimentation of the drug within the molten base,

TABLE 1 Composition of the Suppositories

Formulations (g/100 suppositories)

Composition	I	11	111	IV	v	VI
Sodium valproate	15.0	15.0	15.0	15.0	15.0	15.0
Witepsol H-15	73.37	69.19	56.64			
Suppocire AS ₂	***			74.22	69.95	57.14
Aerosil R 972 (5%)		4.18			4.27	
Span 80 (20%)			16.73			17.08

the softness of the suppository itself. Technical motives and availability factors make studies of the dynamic viscosity of suppositories important in the preformulation development. We therefore evaluated the influence of colloidad silica, Span 80 and sodium valproate on the rheological properties of the lipophilic excipients Witepsol H-15 and Suppocire AS.

MATERIALS AND METHODS

Rheological studies were carried out for the fatty bases H - 15(Dynamit Nobel, Troisdorf-Oberlar, Suppocire AS2 (Gattefosse, Barcelona, Spain), b) combinations of both these with 5% (w/w) Aerosil R 972 (Degussa, Frankfurt, FRG) (w/w) Span 80 (Atlas Chemical, Barcelona), and c) formulations I and VI (Table 1) of suppositories made by adding 150 mg sodium valproate (L. Labaz, Madrid, Spain) to the vehicles described under a) and b).

The tests were performed according to the following protocol: 130 g of sample was melted in a 150 ml flask and allowed to resolidify at room temperature. The sample was then placed in



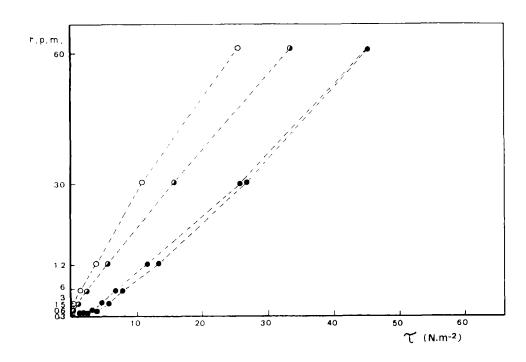
TABLE 2

Viscosity of the Excipients and Formulations of Suppositories Containing Sodium Valproate.

		i														
	F-VI	83.33M	63.33M	33.33M	20.33M	13.17M	8.92M	4.77M	3.13M	4.63M	8.75M	14.00M	23.00M	40.00M	83.33M	143.33M
	7-A		143.33M	119.33M	87.33M	54.67M	31.83M	15.67M	9.55M	14.93M	29.25M	52.17M	86.00M	127.33M	176.67M	236.67M
rions	F-IV	14.00M	14.00M	10.13M	6.87M	4.50M	2.83M	1.71M	1.15M	1.69M	2.90M	4.43M	6.73M	9.07M	13.67M	15.33M
FORMULATIONS	F-111	20.67M	15.00M	10.13M	6.20M	4.10M	2.48M	1.52M	1.05M	1.46M	2.30M	3.30M	5.078	7.73%	14.00M	21.33M
	F-11	163.33M	145.00M	90.00M	53.00M	34.00M	20.08M	10.53M	6.30M	9.87M	17.92M	26.67M	44.33M	69.33M	130.00M	233.33M
	F-I	13.00M*	11.50M	5.60M	3.60M	2.07M	1.29M	0.55M	0.40M	0.53M	8.80M	1.12M	1.60M	2.50M	5.25M	7.00M
	SUP+S	+	-	13.33	30.00	38.33	41.67	47.00	49.83	46.67	41.67	36.67	30.00	6.67	1	1
	SUP+A	666.70	1250.00	1066.66	816.67	558.33	420.83	363.33	281.67	321.67	354.17	450.00	583.33	800.00	1250.00	666.70
EXCI PI ENTS	SUP.	!	!	1	13.33	26.67	30.00	30.66	36.83	30.67	30.00	26.67	13.33	1	1	1
EXCIP	K+S	;	!	20.00	30.00	40.00	42.50	47.33	49.67	47.33	42.50	38.33	30.00	20.00	1	ı
	W+A	2166.70	500.00	1233.34	833.33	600.00	500.00	398.33	335.83	386.67	437.50	525.00	700.00	1000.00	1750.00	2166.70
	38		!	}	16.67	25.00	30.00	32.67	37.83	32.00	30.00	25.00	16.67	;	1	j ł
	r.p.m.	0.3	9.0	1.5	က	9	12	30	09	30	12	9	က	1.5	9.0	0.3

S=Span 80, (*)M=1000, Viscosity (mPa.s) 972, æ W=Witepsol H-15, SUP.=Suppocire AS2, A=Aerosil





Rheograms of excipients Witepsol H-15 (O), Witepsol Aerosil R 972 (●) and Witepsol + Span 80 (O).

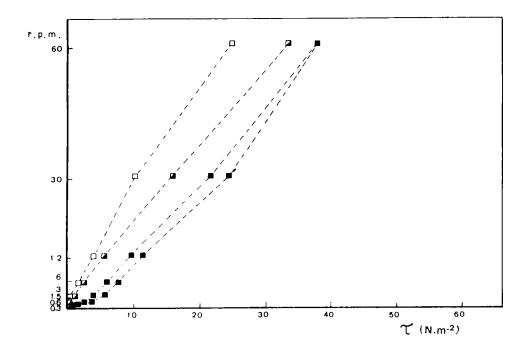
FIGURE 1

oven at 39°C for 24 h. The flask containing the molten mass was then set in a thermostated water bath (39°C) for 30 min, and immediately thereafter placed in a Synchro-Lectric LVT rotary viscosimeter 2 (Brookfield, Stoughton, Mass., USA).

RESULTS AND DISCUSSION

Table 2 presents the means of three viscosity determinations in all samples. The rheograms (Figures 1-5) of shearing force τ (N \cdot m⁻²) and shearing rate (rpm) illustrate the rheological Samples consisting of Witepsol H-15 and Suppocire ${\rm AS}_2$





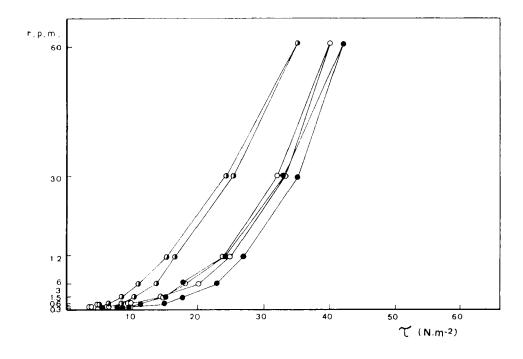
Rheograms of excipients Suppocire AS_2 (\square), Suppocire AS_2 Aerosil R 972 (\blacksquare) and Suppocire AS_2 + Span 80 (\square).

FIGURE 2

(Figs. 1 and 2) showed dilating flow characteristics, in agreement with the results obtained by Möes^{3,4}. The addition of the tensioactive Span 80 to these semisynthetic glycerides modified their rheological behavior, slightly increasing viscosity, but not affecting the flow characteristics.

The addition of colloidal silica (Aerosil) as a viscosityenhancing agent led to gelling of the fatty bases and changes in their rheological properties. Doucet et al. 5,6, in their studies of the influence of a series of concentrations of colloidal silica on the rheological properties of semisynthetic glycerides, noted that at low concentrations the mixtures behaved like pseudoplastic





H-15. Formula Rheograms of formulations containing Witepsol (O), Formula II (●) and Formula III (O).

FIGURE 3

fluids, while concentrations of 4% produced a flow threshold, with thixothropic plastic fluid behavior. Our findings were similar, with 5% Aerosil yielding a slight flow threshold and a thixotropic hysteresis loop, which was more pronounced in samples containing Suppocire AS2.

The addition of sodium valproate to the fatty bases increased viscosity notably, making it necessary to change the spindle of The bases Witepsol H-15 and Suppocire AS2, the viscosimeter. which acted initially as dilating fluids, also modified the rheological properties of the base in formulas I and IV, with the appearance of thixotropic plastic fluid properties (Figs. 3 and



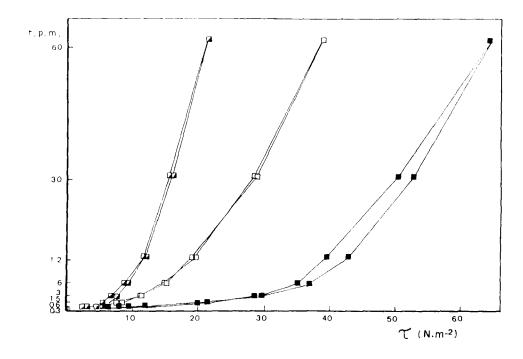


FIGURE 4

Rheograms of the formulas containing Suppocire AS_2 . Formula (□), Formula V (■) and Formula VI (□).

Span 80 and sodium valproate (formulas III and VI) gave similar results, with a more pronounced hysteresis loop in preparations containing Witepsol H-15 (formula III).

The influence of the drug on fatty bases containing Aerosil (formulas II and V) was patent as a marked rise in viscosity and yield value (flow threshold, τ_c), especially in samples prepared with Suppocire AS2 (formula V). Hence sodium valproate increased the viscosity of the Witepsol H-15-Span 80 and Suppocire AS2-Aerosil combinations.

Formula I, which contained Witepsol H-15 and sodium valproate, exhibited different rheological properties from the



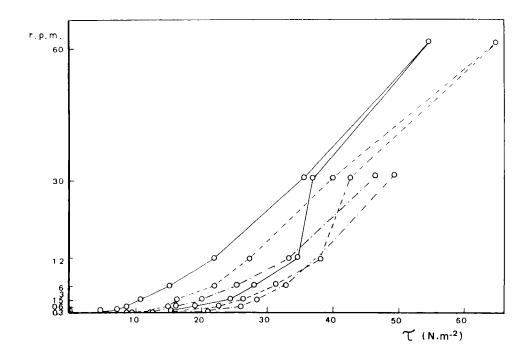


FIGURE 5

of formulas tested at different Rheograms intervals after Freshly prepared (---), prepared 24 h earlier (---)and prepared 48 h earlier (-·-·-).

rest of the samples tested. Figure 5 shows the results when the formula was freshly prepared, and 24 and 48 h after preparation. Viscosity, together with the flow threshold, rose steadily with time, making it necessary to change the spindle. The rheological characteristics of this formula stabilized after one week.

Not only did the viscosity of the excipient increase steadily for the first three days after melting, but by the end of two weeks, small crystals had formed. Since separation was evident within three days when the drug was present, this formula seemed to accelerate crystal formation, possibly accounting for the



TABLE 3 Correlation between Rheological Parameters, Pharmaceutical Availability and Biopharmaceutical Parameters.

		"in vi	tro" param	meters	"in vivo" parameters				
FORMULA	η_{τ_c}	% D(1h)	t 50%	K	(AUC) ₅	F _{rel} %	(FD%) _{0.5}		
I	13.00M	91.607	13.223	0.0386	304.42	129.09	98.21		
ΙΙ	163.33M	41.403	102.400	0.0049	355.08	171.70	62.64		
111	20.67M	74.372	35.074	0.0281	242.33	105.88	94.82		
ΙV	14.00M	88.085	15.219	0.0271	243.28	106.48	103.03		
V	190.00M	28.907	81.717	0.0101	396.25	167.68	74.14		
VI	83.33M	72.277	30.403	0.0156	306.64	139.06	89.49		
			Theore	etical lin	neal equa	tion	rexptl.		
	$\left(\eta_{\tau c} \right)$	%D(1h	y =	91.23 - 3	3.1128x10	-4 x	-0.9702		
"in vit	ro" $\left\{ \eta_{\tau_0} \right\}$	t _{50%}	y =	11.78 + 4	4.2815x10	-4 x	0.9176		
	η_{τ_c}	К	y =	0.032 - 3	1.4516x10	-7 x	-0.9073		
	$\int \eta_{\tau_0}$	(AUC)	y =	251.39 +	7.0133x1	0^{-4} x	0.9134		
"in vivo	$\sigma'' \left\{ \begin{array}{c} \eta_{\tau \sigma} \end{array} \right.$	F _{rel} %	y =	109.24 +	3.3948x1	$0^{-4} x$	0.9384		
	$\eta_{\tau_{c}}$	(FD%)	y =	91.23 - 3 11.78 + 4 0.032 - 3 251.39 + 109.24 + 101.72 -	1.8173x1	0^{-4} x	-0.9267		
		r _{theor} .	(p = 0	.01) = 0.9 $.05) = 0.8$ $.10) = 0.9$	3114				
			$\left\{ \begin{array}{l} (p = 0) \end{array} \right.$.10) = 0.7	7293				

 $[\]eta_{\tau c}$: Viscosity at the yield value; %D(1h): Percentage of the dose in the diffusion medium during the first hour; $t_{50\%}$: Release-diffusion halflife; (AUC)5: Area under the plasma concentration/time curve at a total time of 5 h; F_{rel} %: Relative bioavailability; $(FD\%)_{0.5}$: Fraction of dose absorbed after 30 min.



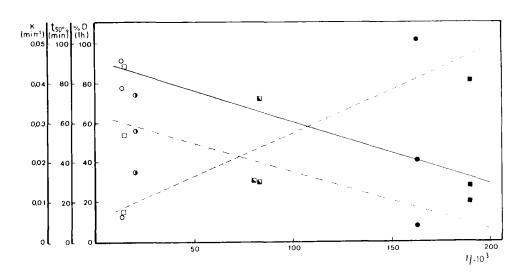


FIGURE 6

Correlation between kinetic parameters of release-diffusion and viscosity at the yield value ($\eta_{\tau c}$) of the molten Viscosity/%D₄(1 h) (---), viscosity/ $t_{50\%}$ (min) (---) and viscosity/K (min⁻¹) $(-\cdot-\cdot-)$.

increase in viscosity within this time. The active substance suspended in the molten excipient might have provided nuclei for the crystallization of higher melting point glycerides, thus accelerating separation.

The rheograms of three consecutive assays showed a large spur in the ascending portion of the curve, ie at intermediate values of shearing rate and force, apparent viscosity was considerably Maximum values for viscosity were obtained at 55 and in assays 1 (freshly prepared) and respectively, while in assay 3 (48 h), viscosity was too high to measure with a no. 2 spindle, and a no. 3 was used. The rheogram however showed no such spur, indicating that the behavior of this formula was somewhat similar to that in the other formulations.



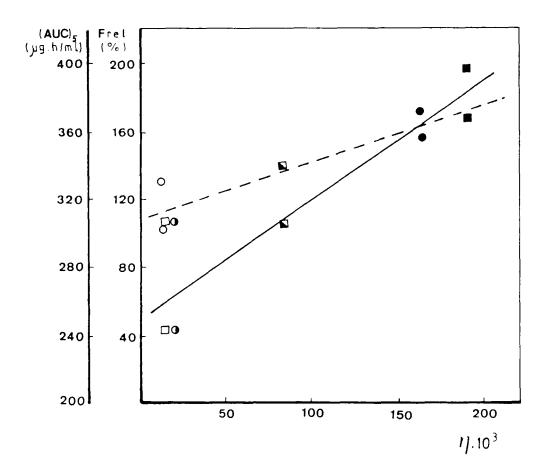
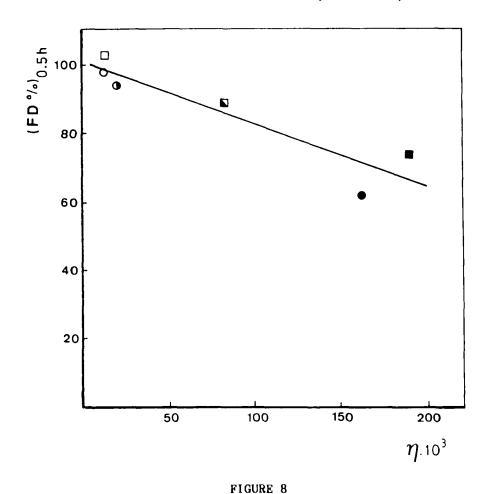


FIGURE 7

Correlation between pharmacokinetic parameters and viscosity at the yield value (η_{τ_c}) of the molten excipients. Viscosity/(AUC)₅ (---) and viscosity / relative bioavailability (---).

As certain parameters in pharmaceutical technology may serve to predict the behavior of a given formulation, we analyzed the possible correlation between viscosity (η_{τ_c}) of the suppository mass after melting and pharmaceutical availability in vitro, and between viscosity and biopharmaceutical parameters in vivo, based on earlier publications 7,8. Table 3 shows the parameters used in correlation analyses of each parameter. Linear





Correlation between viscosity at the yield value (η_{rc}) of the and the percentage of the dose absorbed molten excipients (FD%) after 30 min.

analysis yielded a correlation coefficient greater than 0.9. Viscocity was inversely related with percentage of the and the release-diffusion rate constant, and directly related with the time required for release of 50% of the dose (Fig. 6). A direct relationship was also evident between viscosity and the amount of dose absorbed, and viscosity and AUC, (Fig. 7), whereas viscosity was inversely related with FD% 0.5 (Fig. 8).



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These findings were unsurprising, given that the drug was in suspension, and had to settle at the lipid/aqueous interface in order to be dissolved and diffused or absorbed. If sedimentation is delayed due to increased viscosity, release and absorption are more gradual and prolonged. Higher viscosity also the of suppository mass to the aqueous significantly reducing the effective surface for drug transfer and However, other factors such as the location of the suppository mass in the rectum and the presence of tensioactive substances may be responsible for the low correlation between the parameters analyzed.

In the present data, a p value of 0.05 or less was considered significant.

CONCLUSIONS

The drug used influenced the rheological characteristics of the lipophilic excipients by changing the flow dilating, as reported by Möes and described in the present paper, to plastic, with high thixotropy and viscosity. effect was especially notable in suppositories containing the coadjuvant Aerosil R 972, whereas Span 80 had a less marked effect on flow characteristics.

Only suppositories containing Witepsol H-15 showed altered rheological behavior of the drug as a function of time, leading to increased viscosity and a higher flow threshold.

The rheological characteristics of lipophilic excipients were modified by the presence of coadjuvants used in the formulations. Plastic flow patterns without thixotropy appeared with the use of Span 80, while Aerosil R 972 caused plastic flow with thixotropy. Upon establishing the correlation between viscosity $(\eta_{ au_c})$ of the molten excipients and kinetic parameters of release-diffusion, increased viscosity was found to reduce the release-diffusion, and hence the percentage of the dose diffused (inverse correlation), and to increase the mean time of diffusion (direct correlation).



regard to pharmacokinetic parameters, parallel increase in the rate of absorption and time of action of the drug in the organism, which may have been due to the choice of the site of absorption determinations, rectum as obviating the influence of first pass hepatic metabolism. Another observation was the inverse relation between viscosity and the percentage of dose absorbed after 30 min, owing possibly to the delayed settling of the drug on the lipid/aqueous interface in the rectum before release-diffusion.

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